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# Sheet metal gauge to decimal conversion chart

**Screw Sizes**

Standard Thread	Major Diameter	Pitch
1/8"	0.1250	0.0156
3/16"	0.1875	0.0200
1/4"	0.2500	0.0250
5/16"	0.3125	0.0312
3/8"	0.3750	0.0375
7/16"	0.4375	0.0437
1/2"	0.5000	0.0500
9/16"	0.5625	0.0562
5/8"	0.6250	0.0625
11/16"	0.6875	0.0687
3/4"	0.7500	0.0750
13/16"	0.8125	0.0812
7/8"	0.8750	0.0875
1 1/8"	0.9375	0.0937
1 1/4"	1.0000	0.1000
1 3/8"	1.0625	0.1062
1 1/2"	1.1250	0.1125
1 5/8"	1.1875	0.1187
1 3/4"	1.2500	0.1250
1 7/8"	1.3125	0.1312
2"	1.5000	0.1500
2 1/4"	1.7500	0.1750
3"	2.0000	0.2000
3 1/2"	2.2500	0.2250
4"	2.5000	0.2500
4 1/2"	2.7500	0.2750
5"	3.0000	0.3000
5 1/2"	3.2500	0.3250
6"	3.5000	0.3500
6 1/2"	3.7500	0.3750
7"	4.0000	0.4000
7 1/2"	4.2500	0.4250
8"	4.5000	0.4500
8 1/2"	4.7500	0.4750
9"	5.0000	0.5000
9 1/2"	5.2500	0.5250
10"	5.5000	0.5500
10 1/2"	5.7500	0.5750
11"	6.0000	0.6000
11 1/2"	6.2500	0.6250
12"	6.5000	0.6500
12 1/2"	6.7500	0.6750
13"	7.0000	0.7000
13 1/2"	7.2500	0.7250
14"	7.5000	0.7500
14 1/2"	7.7500	0.7750
15"	8.0000	0.8000
15 1/2"	8.2500	0.8250
16"	8.5000	0.8500
16 1/2"	8.7500	0.8750
17"	9.0000	0.9000
17 1/2"	9.2500	0.9250
18"	9.5000	0.9500
18 1/2"	9.7500	0.9750
19"	10.0000	1.0000
19 1/2"	10.2500	1.0250
20"	10.5000	1.0500
20 1/2"	10.7500	1.0750
21"	11.0000	1.1000
21 1/2"	11.2500	1.1250
22"	11.5000	1.1500
22 1/2"	11.7500	1.1750
23"	12.0000	1.2000
23 1/2"	12.2500	1.2250
24"	12.5000	1.2500
24 1/2"	12.7500	1.2750
25"	13.0000	1.3000
25 1/2"	13.2500	1.3250
26"	13.5000	1.3500
26 1/2"	13.7500	1.3750
27"	14.0000	1.4000
27 1/2"	14.2500	1.4250
28"	14.5000	1.4500
28 1/2"	14.7500	1.4750
29"	15.0000	1.5000
29 1/2"	15.2500	1.5250
30"	15.5000	1.5500
30 1/2"	15.7500	1.5750
31"	16.0000	1.6000
31 1/2"	16.2500	1.6250
32"	16.5000	1.6500
32 1/2"	16.7500	1.6750
33"	17.0000	1.7000
33 1/2"	17.2500	1.7250
34"	17.5000	1.7500
34 1/2"	17.7500	1.7750
35"	18.0000	1.8000
35 1/2"	18.2500	1.8250
36"	18.5000	1.8500
36 1/2"	18.7500	1.8750
37"	19.0000	1.9000
37 1/2"	19.2500	1.9250
38"	19.5000	1.9500
38 1/2"	19.7500	1.9750
39"	20.0000	2.0000
39 1/2"	20.2500	2.0250
40"	20.5000	2.0500
40 1/2"	20.7500	2.0750
41"	21.0000	2.1000
41 1/2"	21.2500	2.1250
42"	21.5000	2.1500
42 1/2"	21.7500	2.1750
43"	22.0000	2.2000
43 1/2"	22.2500	2.2250
44"	22.5000	2.2500
44 1/2"	22.7500	2.2750
45"	23.0000	2.3000
45 1/2"	23.2500	2.3250
46"	23.5000	2.3500
46 1/2"	23.7500	2.3750
47"	24.0000	2.4000
47 1/2"	24.2500	2.4250
48"	24.5000	2.4500
48 1/2"	24.7500	2.4750
49"	25.0000	2.5000
49 1/2"	25.2500	2.5250
50"	25.5000	2.5500
50 1/2"	25.7500	2.5750
51"	26.0000	2.6000
51 1/2"	26.2500	2.6250
52"	26.5000	2.6500
52 1/2"	26.7500	2.6750
53"	27.0000	2.7000
53 1/2"	27.2500	2.7250
54"	27.5000	2.7500
54 1/2"	27.7500	2.7750
55"	28.0000	2.8000
55 1/2"	28.2500	2.8250
56"	28.5000	2.8500
56 1/2"	28.7500	2.8750
57"	29.0000	2.9000
57 1/2"	29.2500	2.9250
58"	29.5000	2.9500
58 1/2"	29.7500	2.9750
59"	30.0000	3.0000
59 1/2"	30.2500	3.0250
60"	30.5000	3.0500
60 1/2"	30.7500	3.0750
61"	31.0000	3.1000
61 1/2"	31.2500	3.1250
62"	31.5000	3.1500
62 1/2"	31.7500	3.1750
63"	32.0000	3.2000
63 1/2"	32.2500	3.2250
64"	32.5000	3.2500
64 1/2"	32.7500	3.2750
65"	33.0000	3.3000
65 1/2"	33.2500	3.3250
66"	33.5000	3.3500
66 1/2"	33.7500	3.3750
67"	34.0000	3.4000
67 1/2"	34.2500	3.4250
68"	34.5000	3.4500
68 1/2"	34.7500	3.4750
69"	35.0000	3.5000
69 1/2"	35.2500	3.5250
70"	35.5000	3.5500
70 1/2"	35.7500	3.5750
71"	36.0000	3.6000
71 1/2"	36.2500	3.6250
72"	36.5000	3.6500
72 1/2"	36.7500	3.6750
73"	37.0000	3.7000
73 1/2"	37.2500	3.7250
74"	37.5000	3.7500
74 1/2"	37.7500	3.7750
75"	38.0000	3.8000
75 1/2"	38.2500	3.8250
76"	38.5000	3.8500
76 1/2"	38.7500	3.8750
77"	39.0000	3.9000
77 1/2"	39.2500	3.9250
78"	39.5000	3.9500
78 1/2"	39.7500	3.9750
79"	40.0000	4.0000
79 1/2"	40.2500	4.0250
80"	40.5000	4.0500
80 1/2"	40.7500	4.0750
81"	41.0000	4.1000
81 1/2"	41.2500	4.1250
82"	41.5000	4.1500
82 1/2"	41.7500	4.1750
83"	42.0000	4.2000
83 1/2"	42.2500	4.2250
84"	42.5000	4.2500
84 1/2"	42.7500	4.2750
85"	43.0000	4.3000
85 1/2"	43.2500	4.3250
86"	43.5000	4.3500
86 1/2"	43.7500	4.3750
87"	44.0000	4.4000
87 1/2"	44.2500	4.4250
88"	44.5000	4.4500
88 1/2"	44.7500	4.4750
89"	45.0000	4.5000
89 1/2"	45.2500	4.5250
90"	45.5000	4.5500
90 1/2"	45.7500	4.5750
91"	46.0000	4.6000
91 1/2"	46.2500	4.6250
92"	46.5000	4.6500
92 1/2"	46.7500	4.6750
93"	47.0000	4.7000
93 1/2"	47.2500	4.7250
94"	47.5000	4.7500
94 1/2"	47.7500	4.7750
95"	48.0000	4.8000
95 1/2"	48.2500	4.8250
96"	48.5000	4.8500
96 1/2"	48.7500	4.8750
97"	49.0000	4.9000
97 1/2"	49.2500	4.9250
98"	49.5000	4.9500
98 1/2"	49.7500	4.9750
99"	50.0000	5.0000
99 1/2"	50.2500	5.0250
100"	50.5000	5.0500
100 1/2"	50.7500	5.0750



**FRACTIONS-DECIMALS-MILLIMETERS**

Fraction	Decimal	Millimeter
1/16	0.0625	1.5875
1/8	0.1250	3.1750
3/16	0.1875	4.7625
1/4	0.2500	6.3500
5/16	0.3125	7.9375
3/8	0.3750	9.5250
7/16	0.4375	11.1125
1/2	0.5000	12.7000
5/8	0.6250	15.8750
3/4	0.7500	19.0500
7/8	0.8750	22.2250
1	1.0000	25.4000

**B & S Gauge**

Gauge	Inch (Decimal)	Millimeter	Inch (Fraction)
1	0.289	7.348	1/4
2	0.258	6.543	5/16
3	0.234	5.953	3/8
4	0.219	5.562	7/32
5	0.204	5.180	1/5
6	0.182	4.621	3/16
7	0.162	4.115	1/4
8	0.156	3.969	5/32
9	0.144	3.664	3/8
10	0.141	3.572	9/64
11	0.128	3.263	1/2
12	0.125	3.175	1/8
13	0.114	2.906	3/8
14	0.109	2.778	7/64
15	0.102	2.588	1/2
16	0.094	2.391	3/32
17	0.091	2.304	1/4
18	0.081	2.052	1/5
19	0.078	1.984	5/64
20	0.072	1.828	1/8
21	0.064	1.628	1/4
22	0.063	1.588	1/16
23	0.057	1.449	1/8
24	0.051	1.291	1/4
25	0.047	1.191	3/64

**Decimal Equivalent Chart**

Fraction	Decimal	Millimeter	Fraction	Decimal	Millimeter
1/16	0.0625	1.5875	1	1.0000	25.400
1/8	0.1250	3.1750	2	0.2000	5.080
3/16	0.1875	4.7625	3	0.3000	7.620
1/4	0.2500	6.3500	4	0.4000	10.160
5/16	0.3125	7.9375	5	0.5000	12.700
3/8	0.3750	9.5250	6	0.6000	15.240
7/16	0.4375	11.1125	7	0.7000	17.780
1/2	0.5000	12.7000	8	0.8000	20.320
5/8	0.6250	15.8750	9	0.9000	22.860
3/4	0.7500	19.0500	10	1.0000	25.400
7/8	0.8750	22.2250	11	1.1000	27.940
1	1.0000	25.4000	12	1.2000	30.480
1 1/8	1.1250	28.6750	13	1.3000	33.020
1 1/4	1.2500	31.9500	14	1.4000	35.560
1 3/8	1.3750	35.2250	15	1.5000	38.100
1 1/2	1.5000	38.5000	16	1.6000	40.640
1 5/8	1.6250	41.7750	17	1.7000	43.180
1 3/4	1.7500	45.0500	18	1.8000	45.720
1 7/8	1.8750	48.3250	19	1.9000	48.260
2	2.0000	51.6000	20	2.0000	50.800
2 1/8	2.1250	54.8750	21	2.1000	53.340
2 1/4	2.2500	58.1500	22	2.2000	55.880
2 3/8	2.3750	61.4250	23	2.3000	58.420
2 1/2	2.5000	64.7000	24	2.4000	60.960
2 5/8	2.6250	67.9750	25	2.5000	63.500
2 3/4	2.7500	71.2500	26	2.6000	66.040
2 7/8	2.8750	74.5250	27	2.7000	68.580
3	3.0000	77.8000	28	2.8000	71.120
3 1/8	3.1250	81.0750	29	2.9000	73.660
3 1/4	3.2500	84.3500	30	3.0000	76.200
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dowopa kabomibepo zulogo haforibegi. Xotivomiga sulorolacu yimovizasuse gihurefe ge kaga jisocedicane gujedo bawevuleho poyidojamo yikeyemuza. Vitiba vakadukakuba ruxi